



Vinyl Primer

1S112

5004

Water based primer for vinyl and most synthetic surfaces. Provides excellent adhesion for 1-Shot Lettering Enamels, Chromatic Bulletin Colors, Fluorescent Colors, and Art and Sign Colors.



Features & Benefits

Provides excellent adhesion

Compatible Surfaces

Vinyl and most synthetic surfaces

Directions For Use



Surface Preparation:

Pre-etch all surfaces by wiping with a cloth dampened with 1-Shot Low Temperature Reducer. To ensure proper adhesion to a specific vinyl or synthetic surface, apply a piece of tape over a test patch of 1-Shot Vinyl Primer, then peel the surface. If 1-Shot Vinyl Primer holds to the surface, the surface is receptive. Do not use thinners or chemicals to clean surfaces already coated with 1-Shot Vinyl Primer.

Reducers:

No thinning is recommended.



Application:

- Brush, roll, rag or spray.
- A thin coat is preferred.
- Avoid uneven, heavy coats.



Matthews Paint • Toll Free: 800.323.6593 • Fax: 800.947.0377
www.matthewspaint.com • www.1shot.com
760 Pittsburgh Drive • Delaware, OH 43015

Product Information Effective 05/16
Part No. 1S112 05/16
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Directions For Use (Continued)



Drying Times:

Ready for lettering in 30-45 minutes

Compatible Topcoats:

1-Shot Lettering Enamels, Chromatic Bulletin Colors, Fluorescent Colors, and Art and Sign Colors

Equipment:

Use brushes only previously used with water based products.

Equipment Cleaning:

Clean equipment and hands with warm, soapy water.

Technical Data:

VOC Less Water Less Exempts.....	1.82 lbs./gal (218 g/L)
Solids by Weight	34.7%
Solids by Volume.....	31.8%
Theoretical Coverage - Ready to Use (package/as is)	510 sq. ft./gal at 1 mil, 100% transfer efficiency

Important:

Protect from freezing.

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Emergency Medical or Spill Control Information:

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to Matthews Paint. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does Matthews Paint warrant freedom from patent infringement in the use of any formula or process set forth herein. If you require technical assistance, please call us toll-free 800/323-6593.