



Ti-Cote Clear Primer Barrier

1S115

4331010/4331011

A waterborne primer intended for use on most flexible synthetic fabrics including untreated banner materials, canvas, leather, leatherette, naugahyde, and many synthetic awning fabrics. Ti-Cote Primer Barrier makes these non-enamel receptive surfaces ready for painting, lettering and striping with 1-Shot Lettering Enamels.



Features & Benefits

- Dries Clear
- Fast Drying

Compatible Surfaces

Synthetic fabrics, untreated banner materials, canvas, leather, leatherette

Directions For Use



Surface Preparation:

Clean the surface with isopropyl alcohol

Application:

Roll, rag, foam brush or any brush not previously used to apply oil or solvent based products.



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Product Information Effective 06/16
Part No. 1S115 06/16
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Directions For Use (Continued)



Drying Times:

Dry to topcoat: 1-2 hours

Equipment Cleaning:

Clean equipment with warm, soapy water

4331010 Technical Data:

VOC	2.43 lbs./gallon
Solids by Weight	33.43
Solids by Volume.....	30.09
Theoretical Coverage.....	483

4331010 Technical Data:

VOC Less Water Less Exempts.....	2.48 lbs./gal (298 g/L)
Solids by Weight	33.4%
Solids by Volume.....	30.7%
Theoretical Coverage - Ready to Use (package/as is)	492 sq. ft./gal at 1 mil, 100% transfer efficiency

4331011 Technical Data:

VOC Less Water Less Exempts.....	2.44 lbs./gal (293 g/L)
Solids by Weight	34.5%
Solids by Volume.....	31.3%
Theoretical Coverage - Ready to Use (package/as is)	502 sq. ft./gal at 1 mil, 100% transfer efficiency

Important Notes / Precautions:

- Prevent from Freezing

Important:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Emergency Medical or Spill Control Information:

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to Matthews Paint. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does Matthews Paint warrant freedom from patent infringement in the use of any formula or process set forth herein. If you require technical assistance, please call us toll-free 800/323-6593.