



Suede Additives-Medium and Coarse

287112SP/04, 287113SP/04

The Matthews Suede Additives 287112SP/04 (medium) and 287113SP/04 (coarse) will produce a uniform textured finish in any MAP®, SVOC, or MAP-LV topcoat or clear product.

Create a variety of textures from fine to coarse based on which suede additive is used and by altering the amount added to the ready-to-spray topcoat or clear.

287112SP/04 / 287113SP/04 is 100% solids and contains no added VOC.



Compatible Surfaces:

Textured Matthews topcoats or clears may be applied over properly prepared:

6001SP/01 Polyester Primer Surfacer	74350SP/01 3.5 Non-Chromate Primer	LVU100/01 Ultra Low VOC Epoxy Primer
6007SP/01 3.5 Gray Epoxy Primer	74734SP/01 Metal Pretreatment	SMPFV205A/01 Chromate Free 3.5 VOC Wash Primer
274685SP/01 U Prime	74760SP/01 PT Filler	SMHB404A/01 Urethane Filler
274808SP/01 Black Epoxy Primer	74770SP/01 HBPT	SMP001A/01 Epoxy Gray Primer
274908SP/01 White Epoxy Primer	74780SP/01 HBEF	SMP002A/01 Epoxy White Primer
274528SP/01 2.1 VOC Gray Epoxy Primer	74777SP/01 Tie Bond	SH5106/01* White Primer
274530SP/01 2.1 VOC White Epoxy Primer	274777SP/01 Low VOC Tie Bond	Z6248/01 1K WB White Primer
274531SP/01 2.1 VOC Black Epoxy Primer	274793SP/01 Low VOC Spray Bond	*Also available in /PL or /DR

Associated Products:

Any Matthews Conventional, Low VOC, or Ultra Low VOC colors (including associated catalysts and reducers)

Any Matthews Conventional, Low VOC, or Ultra Low VOC clears (including associated catalysts and reducers)

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Directions for Use

Surface Preparation:



Substrate should be prepared according to Matthews Substrate Preparation Guide prior to topcoat application.

Mix Ratio:

- Catalyze and reduce Matthews topcoat or clear as per specific Technical Data Sheet (TDS).
- Add 5% to 15% by weight of desired suede additive.
- Mix well before using.
- Do not strain before use.
- If applicable, remove cup filters before using this product.

*Variations in texture can be caused by application, equipment, temperature, solvent selection, accelerator choice, etc.

For information regarding Additives, Application, and Dry Times, refer to specific Technical Data Sheets (TDS) for the topcoat or clear being used.

Spray Set Up:



Air Pressure:

Conventional:

40 - 50 psi at the gun*

HVLP:

10 psi at the cap*

* Refer to spray gun manufacturer recommendations for inlet pressure.



Pressure Pot Fluid Delivery:

8 - 12 Fluid Ounces per Minute



Gun Set Up:

Siphon Feed:

1.4 - 1.6 mm 0.055 - 0.0629 fluid tip

HVLP:

1.4 - 1.6 mm 0.055 - 0.0629 fluid tip

Pressure Pot:

1.0 - 1.2 mm 0.039 - 0.047 fluid tip

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Technical Data:**VOC Information**

VOC Packaged	0 lbs/gal
VOC Packaged	0 g/L
VOC Actual RTS	Refer to TDS of topcoat or clear being used
VOC Regulatory (less water less exempt) RTS	Refer to TDS of topcoat or clear being used

For complete VOC information, visit MatthewsPaint.com > Quick Links > VOC Data

Performance Characteristics

Volume solids (RTS)	Refer to TDS of topcoat or clear being used
Theoretical Coverage (1 mil @ 100% transfer efficiency)	Refer to TDS of topcoat or clear being used
Application Conditions - Temperature	60°F (16°C) Minimum 100°F (38°C) Maximum
Application Conditions - Relative Humidity	85% maximum 5° above dew point

Important: The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION - US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400
Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to Matthews Paint. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does Matthews Paint warrant freedom from patent infringement in the use of any formula or process set forth herein.
If you require technical assistance, please call us toll-free 800/323-6593.

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The World's Finest Coating For Architectural Signage

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