



## Fast Dry Block Out White

1S107

# 4420101

A fast drying, high opacity coating designed for use in “blocking out” previously painted sign faces. It can also be used as a primer on new MDO sign faces and is easily sanded. Popular in high rapid production environments due to its fast drying time. Dries to a dead-flat finish.



### Directions For Use

**Surface Preparation:**

Apply to dry and clean surface free of oils, grease, wax and debris.

**Application:**

Brush, roll, airbrush

**Drying Times:**

Slower dry times may occur at temperatures below 55° F.

- Recoat: 12 to 16 hours
- Dry to topcoat with 1 Shot Lettering Enamels or Chromatic Bulletin Colors: 2 hours
- Dry to handle: 2 hours

**Equipment:**

Brush, roll, spray or airbrush

**Equipment Cleaning:**

- Clean equipment with mineral spirits
- Clean brushes with 1-Shot 4004 Brush Cleaner



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Product Information Effective 01/17  
Part No. 1S107 01/17  
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## Directions For Use (Continued)

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### Technical Data:

VOC Less Water Less Exempts.....	2.85 lbs./gal (341 g/L)
Solids by Weight.....	78.5 %
Solids by Volume.....	57.0%
Theoretical Coverage - Ready to Use (package/as is).....	914 sq. ft./gal at 1 mil, 100% transfer efficiency

### Important:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

**See Material Safety Data Sheet and Labels for additional safety information and handling instructions.**

### Emergency Medical or Spill Control Information:

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to Matthews Paint. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does Matthews Paint warrant freedom from patent infringement in the use of any formula or process set forth herein. If you require technical assistance, please call us toll-free 800/323-6593.