



## 220F

Specifically designed as a clearcoat for fluorescent colors only. An oil based clear that will prolong the life of 1-Shot Fluorescent sign coatings by offering increased UV protection.



### Features & Benefits

- Provides additional UV protection
- Extends the life of Fluorescent colors

### Optional Products

**Reducers:** ZZ6000 Cromaflow Enhancer, ZZ6001 Low Temp Reducer, ZZ6002 High Temp Reducer

### Directions For Use



#### Surface Preparation:

- Apply over clean, dry surfaces that are free from wax, grease, dust, chalk, etc. and have been painted with 1-Shot Fluorescent colors.
- Not intended for use over fluorescent colors that have been painted on vinyl.



#### Mix Ratios:

Mix thoroughly. Do not shake.



## Directions For Use (Continued)

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### Reducers:

Thinning is generally not required, but thin sparingly if needed for application with 1-Shot Reducers ZZ6000 Chromaflo Enhancer, ZZ6001 Low Temperature Reducer (for fast set up), ZZ6002 High Temperature Reducer (for slow set up).



### Application:

Brush, roll, spray, or airbrush.



### Drying Times:

Drying time is best when temperature is above 65° F. Between 50° F and 65° F, drying time is much slower. Paint will not completely dry below 50° F. Dry times vary by color, application method, temperature, humidity and film thickness.

- Dry to touch: 45 to 60 minutes
- Dry to handle: 3 to 4 hours
- Dry to recoat: 12 to 16 hours

### Equipment Cleaning:

- Clean equipment with mineral spirits.
- Clean brushes with 1-Shot 4004 Brush Cleaner.

### Technical Data:

VOC.....	4.39 lbs/gallon
Solids by Weight.....	40.27
Solids by Volume.....	32.34
Theoretical Coverage.....	518 square feet at 1 mil 100% transfer

### Limitations:

Do not freeze.

### Important:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

**See Material Safety Data Sheet and Labels for additional safety information and handling instructions.**

### Emergency Medical or Spill Control Information:

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to Matthews Paint. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does Matthews Paint warrant freedom from patent infringement in the use of any formula or process set forth herein. If you require technical assistance, please call us toll-free 800/323-6593.