



Metal & Wood White Primer

1S110

4403101

A high opacity, solvent-based primer with exceptional adhesion qualities over both wood and metal surfaces.



Compatible Surfaces

Wood and Metal

Directions For Use



Surface Preparation:

- Wood: clean thoroughly, Light abrasion will increase adhesion qualities
- Metal: clean thoroughly with a fast-evaporating pre-paint wax and grease remover. Lightly abrade and re-clean.



Mix Ratios:

- If required for spray applications, mineral spirits can be used sparingly to thin. For a more expedient set, use VM&P Naphtha.
- Stir well before use



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Product Information Effective 06/16
Part No. 1S110 06/16
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Directions For Use (Continued)



Application:

- Brush, roll, spray or airbrush
- Allow 45 minutes between coats



Drying Times:

Dry to topcoat: 8-12 hours

Equipment Cleaning:

- Clean equipment with mineral spirits
- Clean brushes with 4004 Brush Cleaner

Technical Data:

VOC.....	3.58 pounds per gallon or 429.32 grams per liter
Solids by Weight.....	67.9
Solids by Volume.....	45.42
Theoretical Coverage.....	728 square feet per gallon at 1 mil 100% transfer

Important:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Emergency Medical or Spill Control Information:

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to Matthews Paint. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does Matthews Paint warrant freedom from patent infringement in the use of any formula or process set forth herein. If you require technical assistance, please call us toll-free 800/323-6593.