

Weight (g) Mixing Chart for Matthews Accelerators

Step 1: Identify the Total Ounces of Ready to Spray (RTS) topcoat or clear mixed

Step 2: Place RTS product on scale and Tare (clear) scale to 0.0 grams

Step 3: Identify the accelerator to be used and add amount based on the chart below



MAP-LVG Topcoats and MAP-LVC208/01 Clear

RTS Topcoat or Clear	Maximum Amount of Accelerator*		
	287437SP/08	MAP-LVA117/08	47117SP/04
OUNCES	GRAMS		
32 oz	14.4 g	19.7 g	12.9 g
31 oz	14.0 g	19.1 g	12.5 g
30 oz	13.5 g	18.5 g	12.1 g
29 oz	13.1 g	17.9 g	11.7 g
28 oz	12.6 g	17.2 g	11.3 g
27 oz	12.2 g	16.6 g	10.9 g
26 oz	11.7 g	16.0 g	10.5 g
25 oz	11.3 g	15.4 g	10.1 g
24 oz	10.8 g	14.8 g	9.7 g
23 oz	10.4 g	14.2 g	9.3 g
22 oz	9.9 g	13.5 g	8.9 g
21 oz	9.5 g	12.9 g	8.5 g
20 oz	9.0 g	12.3 g	8.1 g
19 oz	8.6 g	11.7 g	7.7 g
18 oz	8.1 g	11.1 g	7.3 g
17 oz	7.7 g	10.5 g	6.9 g
16 oz	7.2 g	9.9 g	6.5 g
15 oz	6.8 g	9.2 g	6.0 g
14 oz	6.3 g	8.6 g	5.6 g
13 oz	5.9 g	8.0 g	5.2 g
12 oz	5.4 g	7.4 g	4.8 g
11 oz	5.0 g	6.8 g	4.4 g
10 oz	4.5 g	6.2 g	4.0 g
9 oz	4.1 g	5.5 g	3.6 g
8 oz	3.6 g	4.9 g	3.2 g
7 oz	3.2 g	4.3 g	2.8 g
6 oz	2.7 g	3.7 g	2.4 g
5 oz	2.3 g	3.1 g	2.0 g
4 oz	1.8 g	2.5 g	1.6 g
3 oz	1.4 g	1.8 g	1.2 g
2 oz	0.9 g	1.2 g	0.8 g
1 oz	0.5 g	0.6 g	0.4 g

*This is the maximum load of accelerator; Use less if desired.

1-800-323-6593 • www.matthewspaint.com