

# Volume (ml) Mixing Chart for Matthews Accelerators

- Step 1: Identify the Total Ounces of Ready to Spray (RTS) topcoat or clear mixed  
 Step 2: Using the chart below, identify the accelerator and amount to be used  
 Step 3: Add accelerator using a milliliter measuring cup



## Conventional Topcoats and Clears

RTS Topcoat or Clear	Maximum Amount of Accelerator*			
	287437SP/08	MAP-LVA117/08	47117SP/04	287484SP/08
OUNCES	MILLILITERS			
<b>32 oz</b>	<b>44 ml</b>	<b>30 ml</b>	<b>30 ml</b>	<b>15 ml</b>
31 oz	43 ml	29 ml	29 ml	14 ml
30 oz	42 ml	28 ml	28 ml	14 ml
29 oz	40 ml	27 ml	27 ml	13 ml
28 oz	39 ml	26 ml	26 ml	13 ml
27 oz	37 ml	25 ml	25 ml	12 ml
26 oz	36 ml	24 ml	24 ml	12 ml
25 oz	35 ml	23 ml	23 ml	12 ml
<b>24 oz</b>	<b>33 ml</b>	<b>22 ml</b>	<b>22 ml</b>	<b>11 ml</b>
23 oz	32 ml	21 ml	21 ml	11 ml
22 oz	30 ml	20 ml	20 ml	10 ml
21 oz	29 ml	19 ml	19 ml	10 ml
20 oz	28 ml	18 ml	18 ml	9 ml
19 oz	26 ml	18 ml	18 ml	9 ml
18 oz	25 ml	17 ml	17 ml	8 ml
17 oz	24 ml	16 ml	16 ml	8 ml
<b>16 oz</b>	<b>22 ml</b>	<b>15 ml</b>	<b>15 ml</b>	<b>7 ml</b>
15 oz	21 ml	14 ml	14 ml	7 ml
14 oz	19 ml	13 ml	13 ml	6 ml
13 oz	18 ml	12 ml	12 ml	6 ml
12 oz	17 ml	11 ml	11 ml	6 ml
11 oz	15 ml	10 ml	10 ml	5 ml
10 oz	14 ml	9 ml	9 ml	5 ml
9 oz	12 ml	8 ml	8 ml	4 ml
<b>8 oz</b>	<b>11 ml</b>	<b>7 ml</b>	<b>7 ml</b>	<b>4 ml</b>
7 oz	10 ml	6 ml	6 ml	3 ml
6 oz	8 ml	6 ml	6 ml	3 ml
5 oz	7 ml	5 ml	5 ml	2 ml
4 oz	6 ml	4 ml	4 ml	2 ml
3 oz	4 ml	3 ml	3 ml	1 ml
2 oz	3 ml	2 ml	2 ml	1 ml
1 oz	1 ml	1 ml	1 ml	0 ml

\*This is the maximum load of accelerator; Use less if desired.

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